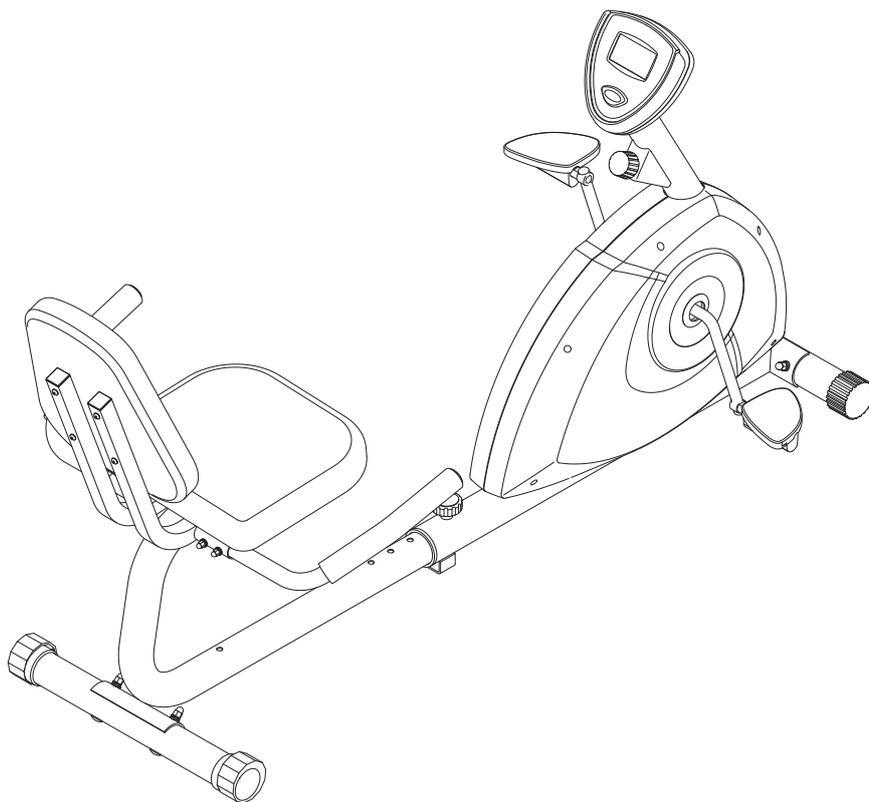


STAMINA[®] 1350

MAGNETIC RECUMBENT EXERCISE BIKE

Owner's Manual



Product May Vary Slightly From Pictured.

CAUTION:
Weight on this product should not exceed 250 lbs.

This Product is Distributed Exclusively by



2040 N. Alliance, Springfield, MO 65803
Customer Care
1 (800) 375-7520
www.staminaproducts.com

⚠ WARNING

Exercise can present a health risk. Consult a physician before beginning any exercise program with this equipment. If you feel faint or dizzy, immediately discontinue use of this equipment. Serious bodily injury can occur if this equipment is not assembled and used correctly. Serious bodily injury can also occur if all instructions are not followed. Keep others and pets away from equipment when in use. Always make sure all bolts and nuts are securely tightened prior to each use. Follow all safety instructions in this manual.

When calling for parts or service, please specify the following number:

Model#: 15-1350B

**STAMINA PRODUCTS
MADE IN CHINA**

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2017, 08

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SAFETY INSTRUCTIONS

⚠ WARNING Cancer and Reproductive Harm www.P65Warnings.ca.gov

⚠ WARNING Consult your physician before starting this or any exercise program. This is especially important if you are over the age of 35, have never exercised before, are pregnant, or suffer from any health problem. This product is for home use only. Do not use in institutional or commercial applications. Failure to follow all warnings and instructions could result in serious injury or death.

⚠ WARNING To reduce the risk of serious injury, read the following Safety Instructions before using the Magnetic Recumbent 1350 Bike.

1. Save these instructions and ensure that other exercisers read this manual prior to using the **Magnetic Recumbent 1350 Bike** for the first time.
2. Read all warnings and cautions posted on the **Magnetic Recumbent 1350 Bike**.
3. The **Magnetic Recumbent 1350 Bike** should only be used after a thorough review of the Owner's Manual. Make sure that it is properly assembled and tightened before use.
4. We recommend that two people be available for assembly of this product.
5. Keep children away from the **Magnetic Recumbent 1350 Bike**. Do not allow children to use or play on the **Magnetic Recumbent 1350 Bike**. Keep children and pets away from the **Magnetic Recumbent 1350 Bike** when it is in use.
6. The **Magnetic Recumbent 1350 Bike** is not a freewheeling exercise bike; therefore, pedal speed should be reduced in a controlled manner to prevent injury from spinning pedals.
7. It is recommended that you place this exercise equipment on an equipment mat.
8. Set up and operate the **Magnetic Recumbent 1350 Bike** on a solid level surface. Do not position the **Magnetic Recumbent 1350 Bike** on loose rugs or uneven surfaces.
9. Make sure that adequate space is available for access to and around the **Magnetic Recumbent 1350 Bike**.
10. Adjust the LEVELING CAPS(40) on the Rear Stabilizer(4) so that the bike sits on the floor without rocking.
11. Before using, inspect the **Magnetic Recumbent 1350 Bike** for worn or loose components, and securely tighten or replace any worn or loose components prior to use.
12. Before using, always check the Rear Frame(3) to be sure it is secure. The ADJUSTMENT KNOB(37) must be inserted into one of the holes in the Rear Frame(3) and tightened.
13. Each user should adjust the seat per instructions on page 12.
14. Do not attempt to adjust the seat while you are on the **Magnetic Recumbent 1350 Bike**.
15. Consult a physician prior to commencing an exercise program and follow his/her recommendations in developing your fitness program. If at any time during exercise you feel faint, dizzy, or experience pain, stop and consult your physician.
16. Always choose the workout which best fits your physical strength and flexibility level. Know your limits and train within them. Always use common sense when exercising.
17. Do not wear loose or dangling clothing while using the **Magnetic Recumbent 1350 Bike**.
18. Never exercise in bare feet or socks; always wear proper footwear such as running, walking, or cross training shoes that fit well, provide foot support, and feature non-skid rubber soles.
19. Be careful to maintain your balance while using, mounting, dismounting, or assembling the **Magnetic Recumbent 1350 Bike**, loss of balance may result in a fall and serious bodily injury.
20. The **Magnetic Recumbent 1350 Bike** should not be used by persons weighing over 250 pounds.
21. The **Magnetic Recumbent 1350 Bike** should be used by only one person at a time.
22. The **Magnetic Recumbent 1350 Bike** is for consumer use only. It is not for use in public or semipublic facilities.
23. Use two people to move the **Magnetic Recumbent 1350 Bike**.

EXTEND YOUR PARTS WARRANTY TO 180 DAYS FROM THE DATE OF PURCHASE. REGISTER YOUR PRODUCT.



**NEED HELP?
CONTACT US FIRST
1 (800) 375-7520
customer.care@staminaproducts.com**

Hi! From all of us here at Stamina Products, thank you for your purchase. We know that you have big fitness goals in mind and we are here to help you along. Call us, email us, or send us a message on Facebook. Be sure to contact us if you have any questions on your new product. We look forward to hearing from you!

With your body in mind,
Stamina Customer Care

To enact your extended warranty and to help us better serve you, please go online and register your new product.

register.staminaproducts.com

It is quick and easy to register online, but if you're a little old school or just need a reason to raise that little flag on your mailbox, fill out the info on the last page of this manual and mail it in.



ONLINE

customer.care@staminaproducts.com
www.staminaproducts.com



TELEPHONE

1 (800) 375-7520



FAX

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MAIL

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ATTN: Customer Care
P.O. Box 1071
Springfield, MO 65801-1071

 facebook.com/StaminaProducts
facebook.com/AeroPilates

CUSTOMER CARE HOURS:
Monday-Thursday, 7:30 AM-5:00 PM, Central Time
Friday, 8:00 AM-3:00 PM, Central Time

BEFORE YOU BEGIN

Thank you for choosing the **Magnetic Recumbent 1350 Bike**. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest.

It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The **Magnetic Recumbent 1350 Bike** provides a convenient and simple method to begin your journey of getting your body in shape and achieving a happier and healthier lifestyle.

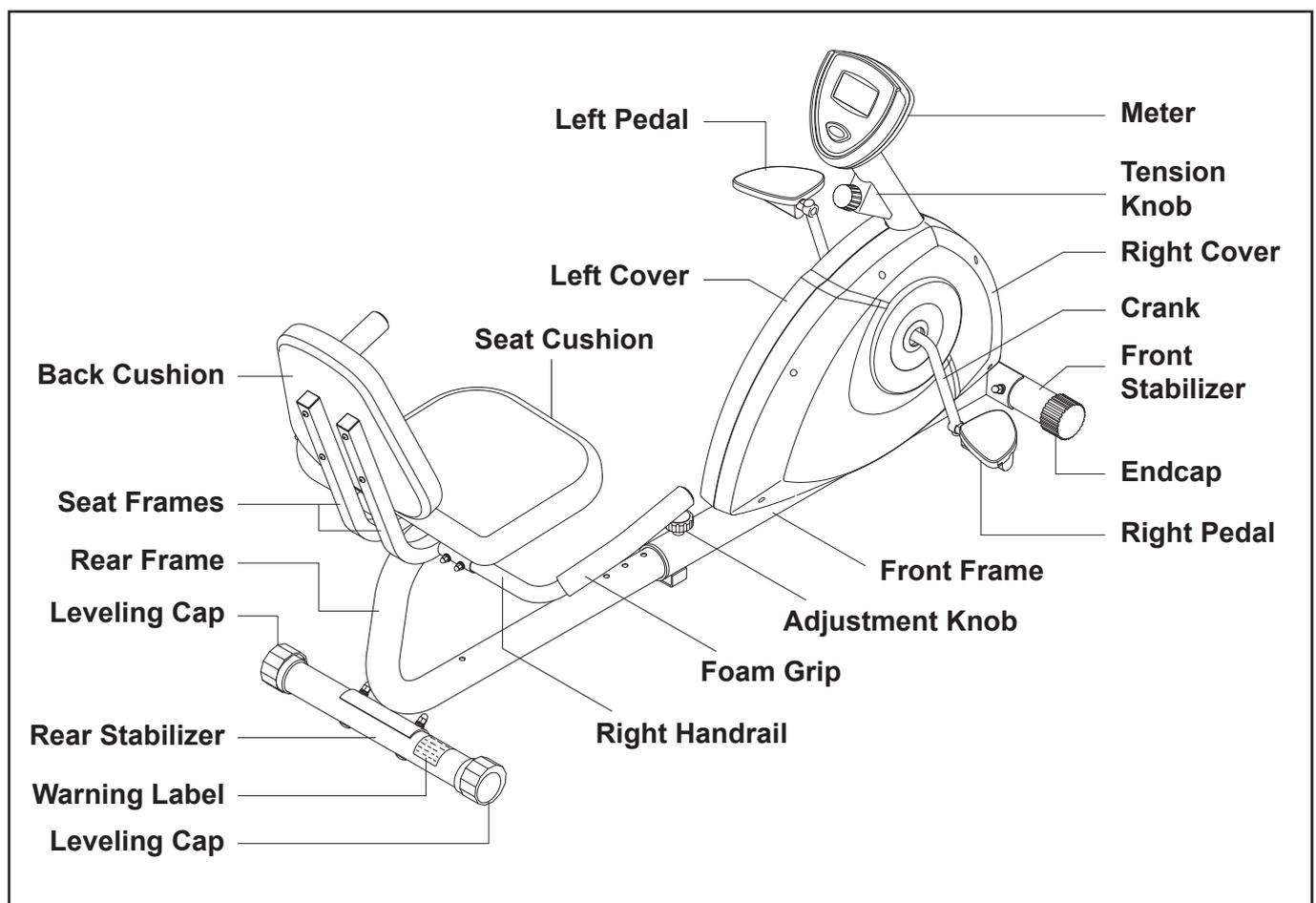
Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.

Read this manual carefully before using the **Magnetic Recumbent 1350 Bike**.

Although Stamina constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your **Magnetic Recumbent 1350 Bike**, please do not return the product. Contact us **FIRST!**

If a part is missing or defective, please go to staminaproducts.com under the Customer Care section and order the part needed, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Care Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

Be sure to have the name and model number of the product available when you contact us.



THE FOLLOWING TOOLS ARE INCLUDED FOR ASSEMBLY :



Wrench



Allen Wrench (6mm)

EQUIPMENT WARNING, CAUTION & NOTICE LABELS

This chart is provided to help identify the warning, caution, and notice labels on the **Magnetic Recumbent 1350 Bike**. Please take a moment to familiarize yourself with all of the warning, caution, and notice labels.

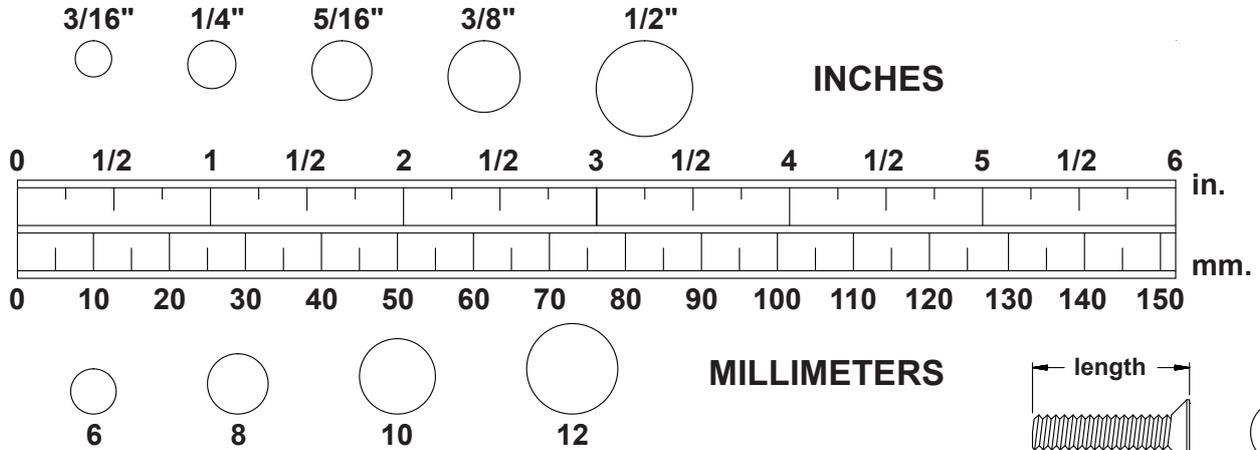
Label is larger than actual size

W1 WARNING LABEL(71)



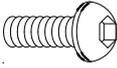
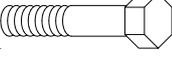
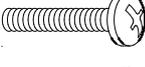
HARDWARE IDENTIFICATION CHART

This chart is provided to help identify the fasteners used in the assembly process. Place the washers or the ends of the bolts or screws on the circles to check for the correct diameter. Use the small scale to check the length of the bolts and screws.



NOTICE: The length of all bolts and screws, except those with flat heads, is measured from below the head to the end of the bolt or screw. Flat head bolts and screws are measured from the top of the head to the end of the bolt or screw.

After unpacking the unit, open the hardware bag and make sure that you have all the following fasteners. Some fasteners may be already attached to the parts.

| | Part Number and Description | Qty |
|---|--|-----|
|  | 47 Carriage Bolt (M8 x 1.25 x 65mm) | 4 |
|  | 48 Bolt, Button Head (M8 x 1.25 x 15mm) | 1 |
|  | 49 Bolt, Button Head (M10 x 1.5 x 122mm) | 2 |
|  | 50 Bolt, Hex Head (M6 x 1 x 37mm) | 4 |
|  | 51 Bolt, Round Head (M6 x 1 x 35mm) | 8 |
|  | 54 Screw, Round Head (M5 x 0.8 x 15mm) | 4 |
|  | 55 Screw, Flat Head (M5 x 0.8 x 10mm) | 1 |
|  | 59 Nylock Nut (M10 x 1.5 x 9mm Thick) | 2 |
|  | 60 Acorn Nut (M6 x 1) | 4 |
|  | 61 Acorn Nut (M8 x 1.25) | 4 |
|  | 64 Arc Washer (M6) | 4 |
|  | 65 Arc Washer (M8) | 5 |
|  | 66 Lock Washer (M6) | 4 |
|  | 67 Lock Washer (M8) | 5 |
| | 69 Washer (M10) | 2 |

ASSEMBLY INSTRUCTIONS

Place all parts from the box in a cleared area and position them on the floor in front of you. Remove all packing materials from your area and place them back into the box. Do not dispose of the packing materials until assembly is completed. Read each step carefully before beginning. If you are missing a part, please go to staminaproducts.com under the Customer Care section and order the part needed, e-mail us at customer.care@staminaproducts.com, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Care Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

STEP 1

Attach the **FRONT STABILIZER(2)**, the short one with the **ENDCAPS(36)**, to the front of the **FRONT FRAME(1)** with **CARRIAGE BOLTS(M8x1.25x65mm)(47)**, **ARC WASHERS(M8)(65)**, **LOCK WASHERS(M8)(67)**, and **ACORN NUTS(M8x1.25)(61)**.

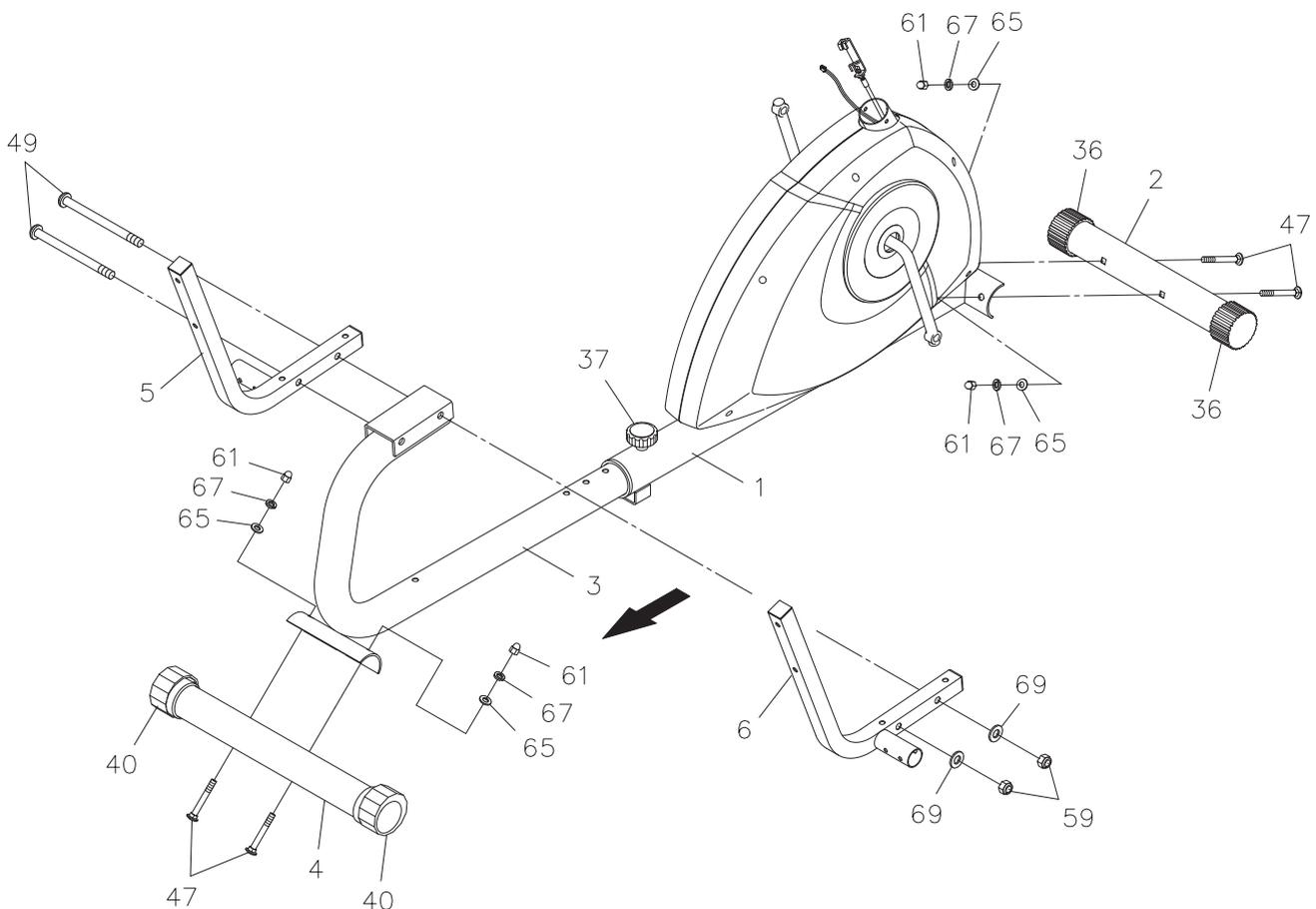
STEP 2

Unscrew to remove the **ADJUSTMENT KNOB(37)** from the **FRONT FRAME(1)**. Slide the **REAR FRAME(3)** backward and secure with the **ADJUSTMENT KNOB(37)**. Attach the **REAR STABILIZER(4)**, the one with the **LEVELING CAPS(40)**, to the **REAR FRAME(3)** with **CARRIAGE BOLTS(M8x1.25x65mm)(47)**, **ARC WASHERS(M8)(65)**, **LOCK WASHERS(M8)(67)**, and **ACORN NUTS(M8)(61)**.

NOTE: You can adjust the **LEVELING CAPS(40)** on the **REAR STABILIZER(4)** to keep the Recumbent Bike stable.

STEP 3

Attach the **LEFT and RIGHT SEAT FRAMES(5, 6)** to both sides of the **REAR FRAME(3)** with **BUTTON HEAD BOLTS(M10x1.5x122mm)(49)**, **WASHERS(M10)(69)**, and **NYLOCK NUTS(M10x1.5)(59)**.



ASSEMBLY INSTRUCTIONS

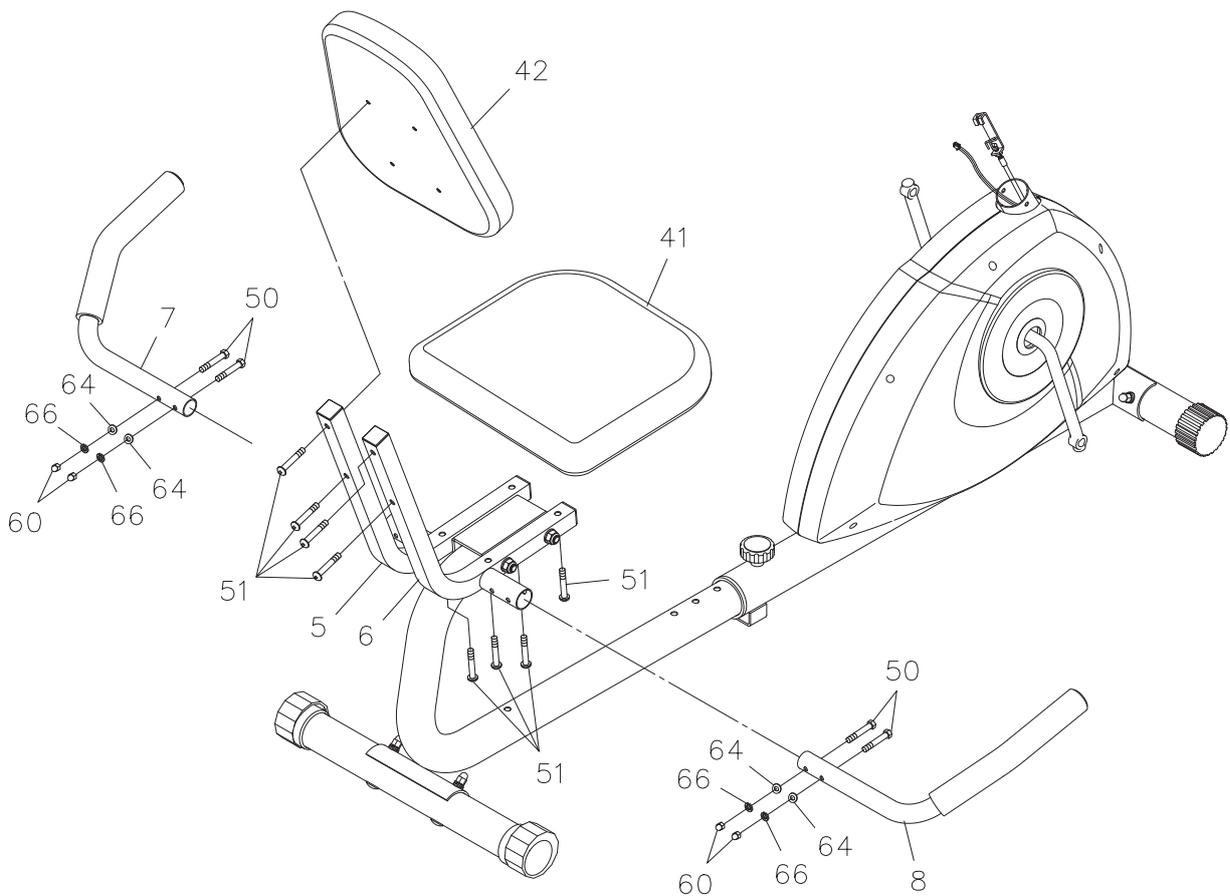
STEP 4

NOTE: Install the **HEX BOLTS(M6x1x37mm)(50)** as shown in the illustration below. This allows the head of the bolts to fit inside the hex shape holes in the **SEAT FRAMES(5, 6)**.

Attach the **RIGHT HANDRAIL(8)** to the **RIGHT SEAT FRAME(6)** with **HEX BOLTS(M6x1x37mm)(50)**, **ARC WASHERS(M6)(64)**, **LOCK WASHERS(M6)(66)**, and **ACORN NUTS(M6x1)(60)**. Repeat on the left side.

STEP 5

Attach the **SEAT CUSHION(41)** to the **LEFT** and **RIGHT SEAT FRAMES(5, 6)** with **ROUND HEAD BOLTS (M6x1x35mm)(51)**. Attach the **BACK CUSHION(42)** to the **LEFT** and **RIGHT SEAT FRAMES(5, 6)** with **ROUND HEAD BOLTS(M6x1x35mm)(51)**.



ASSEMBLY INSTRUCTIONS

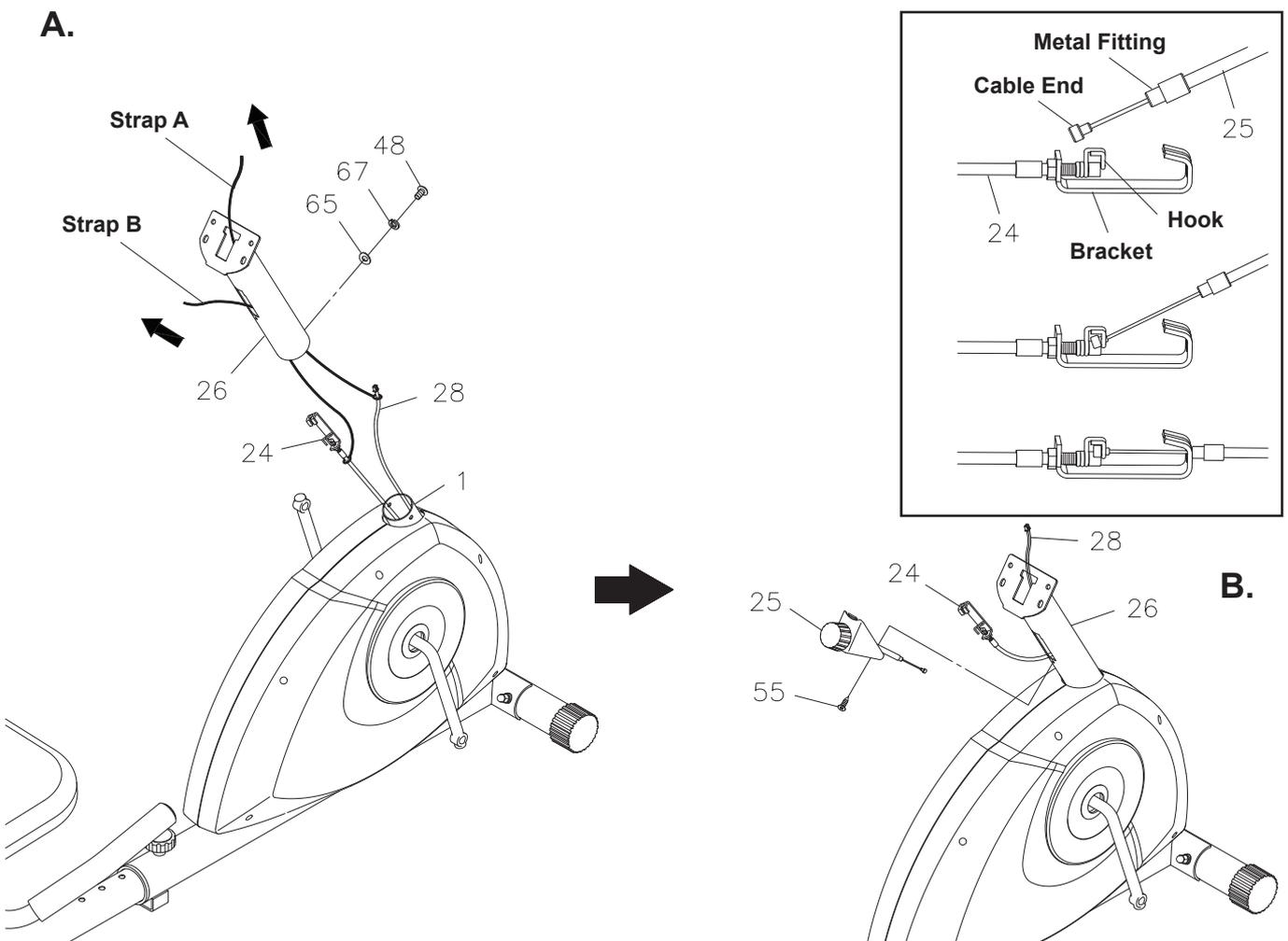
STEP 6

Refer to illustration A. There are two straps attached inside of the **METER POST(26)** to assist when pulling the **SENSOR WIRE(28)** and the **TENSION CABLE(24)** through the **METER POST(26)**. Tie **STRAP A** to the plug end of the **SENSOR WIRE(28)**. Tie **STRAP B** to the **BRACKET** of the **TENSION CABLE(24)**. Pull the **STRAP A** from the top of the **METER POST(26)** until the **SENSOR WIRE(28)** is pulled through and extends out of the top of the **METER POST(26)**. Pull the **STRAP B** from the square hole on the side of the **METER POST(26)** until the **TENSION CABLE(24)** extends out of the side. Insert the **METER POST(26)** onto the **FRONT FRAME(1)** and secure with **BUTTON HEAD BOLT(M8x1.25x15mm)(48)**, **LOCK WASHERS(M8)(67)**, and **ARC WASHERS(M8)(65)**.

STEP 7

Refer to illustration B and the inset drawing. To connect the **TENSION KNOB(25)** to the **TENSION CABLE(24)**:

1. Turn the **TENSION KNOB(25)** counterclockwise as far as it can go, so the **CABLE END** extends out of the metal fitting as far as possible. Connect the **CABLE END** of the **TENSION KNOB(25)** to the **HOOK** on the end of the **TENSION CABLE(24)**.
2. Pull on the Cable of the **TENSION KNOB(25)** firmly so that enough cable is available to allow the **METAL FITTING** to go through the slot in the top of the **BRACKET**.
3. Insert the **METAL FITTING** into the hole at the end of the slot in the **BRACKET**.
4. Adjust the **TENSION KNOB(25)** and verify that the **HOOK** moves when the **TENSION KNOB(25)** is adjusted.
5. Attach the **TENSION KNOB(25)** to the **METER POST(26)** with **FLAT HEAD SCREW(M5x0.8x10mm)(55)**.



ASSEMBLY INSTRUCTIONS

STEP 8

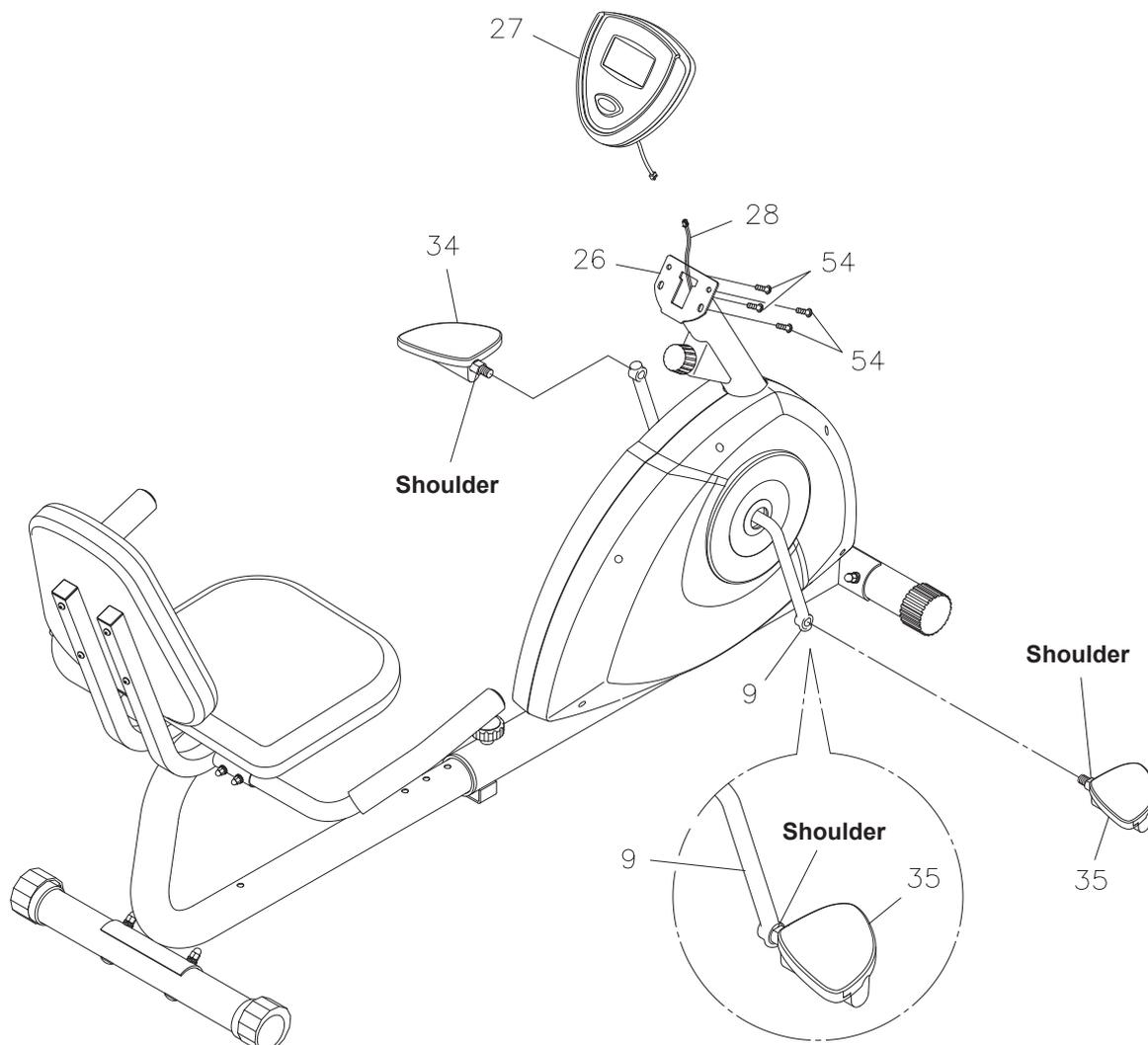
NOTE: The **RIGHT PEDAL(35)** has **R** stamped on the end of the pedal shaft. The **RIGHT PEDAL(35)** has right hand threads and is tightened by turning clockwise. The **LEFT PEDAL(34)** has **L** stamped on the end of the pedal shaft. The **LEFT PEDAL(34)** has left hand threads and is tightened by turning counterclockwise.

Thread the **RIGHT PEDAL(35)** to the right side of the **CRANK(9)** as shown. Tighten the pedal securely. The shoulder of the **PEDALS(34, 35)** should be in contact with the **CRANK(9)** when securely tightened. Do the same to attach the **LEFT PEDAL(34)** to the left side of the **CRANK(9)**.

STEP 9

Install two AA batteries into the **METER(27)**, the batteries are not included. See page 13 for detailed battery installation instructions. Plug the **SENSOR WIRE(28)** into the **METER(27)**, and push the excess wires back into the **METER POST(26)**. Place the **METER(27)** onto the plate on the **METER POST(26)** and secure with **ROUND HEAD SCREWS(M5x0.8x15mm)(54)**.

NOTE: Be careful not to damage the wires when attaching the **METER(27)**.

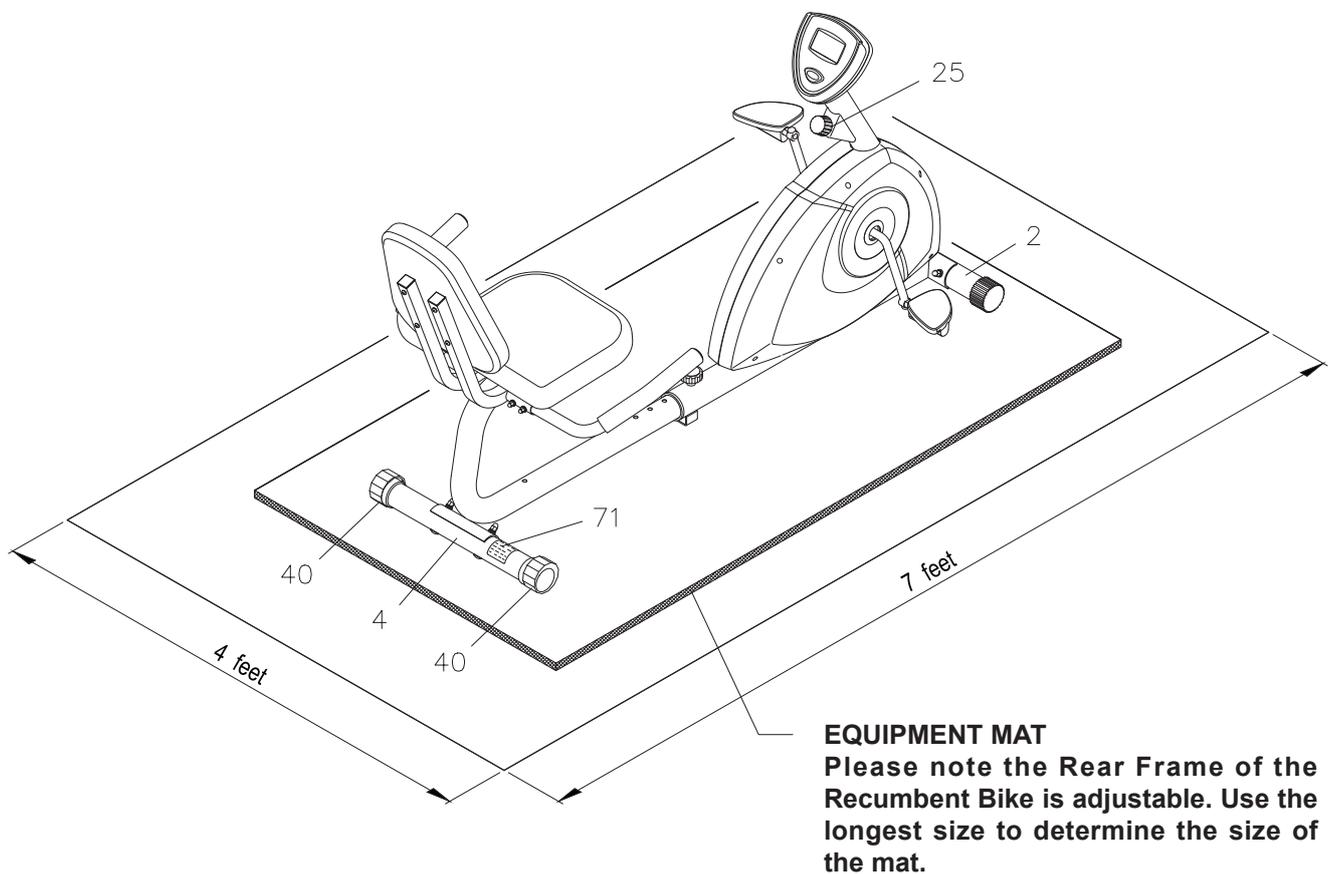


SET UP INSTRUCTIONS

Place the **Magnetic Recumbent 1350 Bike** in the area where it will be used. It is recommended that the **Magnetic Recumbent 1350 Bike** be placed on an equipment mat. The **Magnetic Recumbent 1350 Bike** is approximately 61 3/4 inches long (max.) x 27 1/2 inches wide x 36 inches tall. (These dimensions may vary up to one inch.) An area 4 feet wide x 7 feet long is required for safe operation of the **Magnetic Recumbent 1350 Bike**. Make sure that adequate space is available for access to and passage around the **Magnetic Recumbent 1350 Bike**.

LEVELING: Adjust the **LEVELING CAPS(40)** on the **REAR STABILIZER(4)** so that the **Magnetic Recumbent 1350 Bike** sits on the floor without rocking.

MOVING: The **Magnetic Recumbent 1350 Bike** must be lifted to be moved. Two people are required to grasp the **FRONT STABILIZER(2)** and the **REAR STABILIZER(4)**, lift and move.



FUNCTION INSPECTION:

Visually inspect the **Magnetic Recumbent 1350 Bike** to verify that assembly is as shown in the above illustration. Check the function of the **Magnetic Recumbent 1350 Bike** by turning the crank slowly through one complete revolution to verify that the drive train functions properly. Adjust the **TENSION KNOB(25)** and verify that it functions properly and the resistance changes.

CAUTION: Locate and read the **WARNING LABEL(71)** on the **Magnetic Recumbent 1350 Bike**. Make sure that all users read the **WARNING LABEL(71)** before using the product.

OPERATIONAL INSTRUCTIONS

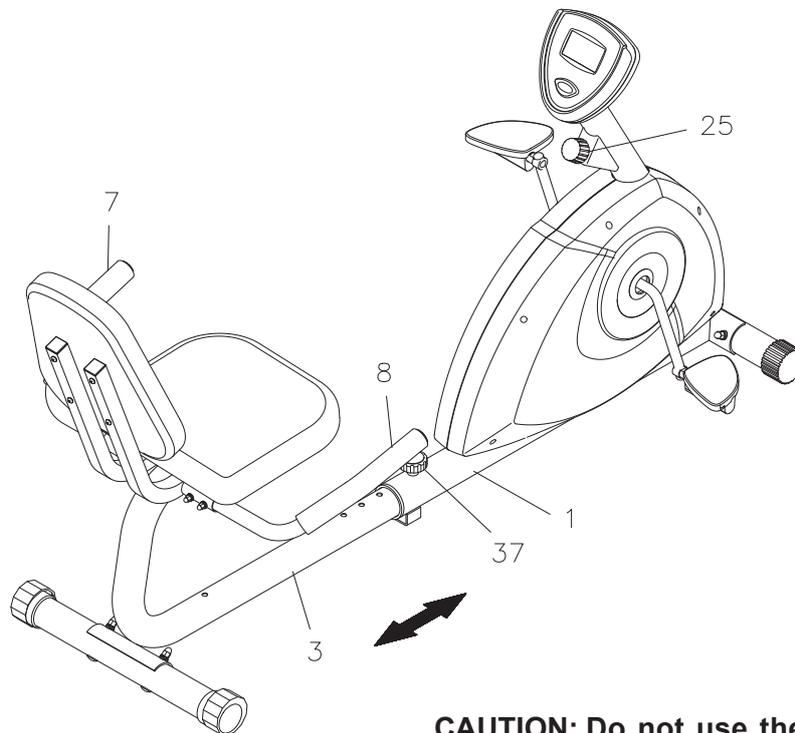
SEAT ADJUSTMENT

Proper seat adjustment is important. There are adjustment holes in the **REAR FRAME(3)**. These adjustment holes allow users to adjust the position of the seat for efficient exercise.

1. Unscrew to remove the **ADJUSTMENT KNOB(37)** from the **FRONT FRAME(1)**. Slide the **REAR FRAME(3)** to adjust the seat. Lock the **REAR FRAME(3)** in position by inserting the pin of the **ADJUSTMENT KNOB(37)** into one of the adjustment holes in the **REAR FRAME(3)**, then tighten the **ADJUSTMENT KNOB(37)** to lock the **REAR FRAME(3)** securely.
2. Sit on the seat and place your feet on the pedals. You should be able to move through a complete pedal stroke without locking your knees or shifting your hips on the seat. The seat is too close to the pedals if you have more than a slight bend in your knees at the bottom of the pedal stroke. The seat is too far from the pedals if you have to completely straighten your knees at the bottom of the pedal stroke.

CAUTION:

1. Do not attempt to adjust the seat while you are on the **Magnetic Recumbent 1350 Bike**.
2. Always tighten the **ADJUSTMENT KNOB(37)** after adjusting the seat to a new position.



CAUTION: Do not use the **HANDRAIL(7, 8)** to raise or lower your full body weight.

LOAD ADJUSTMENT

To increase the load, turn the **TENSION KNOB(25)** clockwise. To decrease the load, turn the **TENSION KNOB(25)** counterclockwise.

OPERATIONAL INSTRUCTIONS

USING THE FITNESS METER

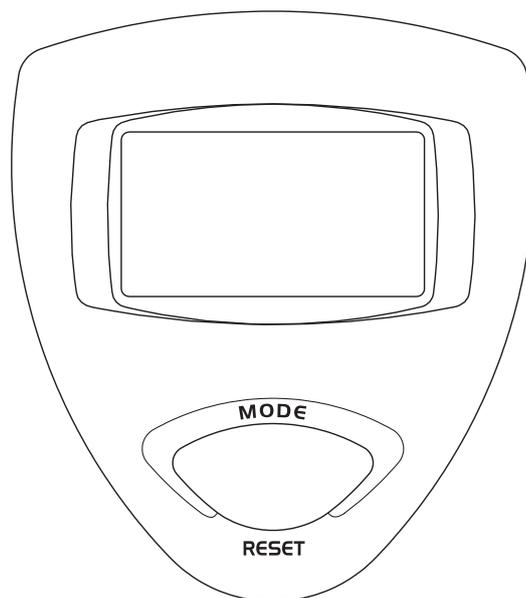
POWER ON : Pedal movement or press the button.

POWER OFF : Automatically shuts off after four minutes of inactivity.

MODE/RESET BUTTON:

Press to select display functions, including **SCAN, TIME, SPEED, DISTANCE,** and **CALORIES.**

Press and hold for three seconds to reset all functions to zero.



FUNCTIONS:

SCAN: Automatically scans each function of **TIME, SPEED, DISTANCE,** and **CALORIES** in sequence with change every four seconds. Press and release the button until "**SCAN**" appears on the display.

TIME: Displays the stepping time from one second up to 99:59 minutes. After four seconds of inactivity, the meter will automatically stop timing the workout. Restart the workout time by moving the pedals.

SPEED: Displays the current speed from zero to 999.9 miles per hour.

DISTANCE: Displays the distance from zero to 99.99 miles.

CALORIES: Displays the calorie burned from zero to 999.9 Kcal.

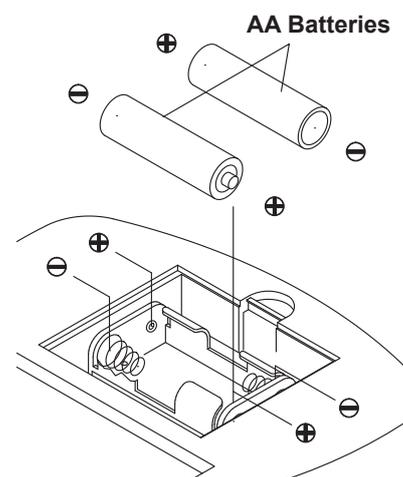
The calorie readout is an estimate for an average user. It should be used only as a comparison between workouts on this unit.

NOTE: The meter will shut off automatically after four minutes of inactivity. All function values will be kept. Press the button and hold it down for three seconds to reset all functions to zero.

HOW TO INSTALL AND REPLACE BATTERIES:

1. Open the Battery Door on the back of the meter.
2. The meter operates with two AA batteries, the batteries are not included. Refer to the illustration to install or replace the batteries.

- NOTE:**
1. Do not mix a new battery with an old battery.
 2. Use the same type of battery. Do not mix an alkaline battery with another type of battery.
 3. Rechargeable batteries are not recommended.
 4. **Ultimate disposal of battery should be handled according to all state and federal laws and regulations.**
 5. **Do not dispose of batteries in fire.**



STORAGE

1. To store the **Magnetic Recumbent 1350 Bike**, simply keep it in a clean dry place.
2. Adjust the **REAR FRAME(3)** and **FRONT FRAME(1)** to the shortest position. The **Magnetic Recumbent 1350 Bike** is approximately 39 3/4 inches long x 27 1/4 inches wide x 32 1/4 inches tall. These dimensions will vary. Please measure your **Magnetic Recumbent 1350 Bike** if exact dimensions are needed.
3. Use two people to lift the **Magnetic Recumbent 1350 Bike** from the **FRONT STABILIZER(2)** and **REAR STABILIZER(4)** to move.
4. To avoid damage to the electronics, remove the batteries before storing the **Magnetic Recumbent 1350 Bike** for one year or more.

MAINTENANCE

The safety and integrity designed into the **Magnetic Recumbent 1350 Bike** can only be maintained when the **Magnetic Recumbent 1350 Bike** is regularly examined for damage and wear. Special attention should be given to the following:

1. Adjust the **TENSION KNOB(25)** and verify that it functions properly and the resistance changes.
2. Use a wrench to verify that the pedals are tightened securely. If tightening is required, remember that the left pedal has left hand threads and is tightened by turning counterclockwise.
3. Verify that all nuts and bolts are present and properly tightened. Replace missing nuts and bolts. Tighten loose nuts and bolts.
4. Verify that the **WARNING LABEL(71)** is in place and easy to read. Call Stamina Products immediately at **1-800-375-7520** for a replacement **WARNING LABEL(71)** if it is missing or damaged.
5. It is the sole responsibility of the user/owner to ensure that regular maintenance is performed.
6. Worn or damaged components shall be replaced immediately or the **Magnetic Recumbent 1350 Bike** removed from service until repair is made.
7. Only Stamina Products supplied components shall be used to maintain/repair the **Magnetic Recumbent 1350 Bike**.
8. Keep your **Magnetic Recumbent 1350 Bike** clean by wiping it off with an absorbent cloth after use.

CONDITIONING GUIDELINES

How you begin your exercise program depends on your physical condition. If you have been inactive for several years or are severely overweight, start slowly and increase your workout time gradually. Increase your workout intensity gradually by monitoring your heart rate while you exercise.

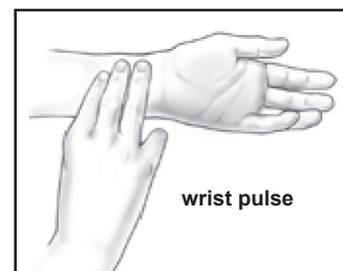
Remember to follow these essentials:

- Have your doctor review your training and diet programs.
- Begin your training program slowly with realistic goals that have been set by you and your physician.
- Warm up before you exercise and cool down after you work out.
- Take your pulse periodically during your workout and strive to stay within a range of 60% (lower intensity) to 90% (higher intensity) of your maximum heart rate zone. Start at the lower intensity, and build up to higher intensity as you become more aerobically fit.
- If you feel dizzy or lightheaded you should slow down or stop exercising.

Initially you may only be able to exercise within your target zone for a few minutes; however, your aerobic capacity will improve over the next six to eight weeks. It is important to pace yourself while you exercise so you don't tire too quickly.

To determine if you are working out at the correct intensity, use a heart rate monitor or use the table below. For effective aerobic exercise, your heart rate should be maintained at a level between 60% and 90% of your maximum heart rate. If just starting an exercise program, work out at the low end of your target heart rate zone. As your aerobic capacity improves, gradually increase the intensity of your workout by increasing your heart rate.

Measure your heart rate periodically during your workout by stopping the exercise but continuing to move your legs or walk around. Place two or three fingers on your wrist and take a six second heartbeat count. Multiply the results by ten to find your heart rate. For example, if your six second heartbeat count is 14, your heart rate is 140 beats per minute. A six second count is used because your heart rate will drop rapidly when you stop exercising. Adjust the intensity of your exercise until your heart rate is at the proper level.



Target Heart Rate Zone Estimated by Age*

| Age | Target Heart Rate Zone (55%-90% of Maximum Heart Rate) | Average Maximum Heart Rate 100% |
|----------|---|------------------------------------|
| 20 years | 110-180 beats per minute | 200 beats per minute |
| 25 years | 107-175 beats per minute | 195 beats per minute |
| 30 years | 105-171 beats per minute | 190 beats per minute |
| 35 years | 102-166 beats per minute | 185 beats per minute |
| 40 years | 99-162 beats per minute | 180 beats per minute |
| 45 years | 97-157 beats per minute | 175 beats per minute |
| 50 years | 94-153 beats per minute | 170 beats per minute |
| 55 years | 91-148 beats per minute | 165 beats per minute |
| 60 years | 88-144 beats per minute | 160 beats per minute |
| 65 years | 85-139 beats per minute | 155 beats per minute |
| 70 years | 83-135 beats per minute | 150 beats per minute |

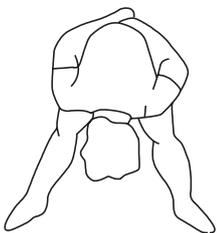
* For cardiorespiratory training benefits, the American College of Sports Medicine recommends working out within a heart rate range of 55% to 90% of maximum heart rate. To predict the maximum heart rate, the following formula was used: $220 - \text{Age} = \text{predicted maximum heart rate}$

WARM-UP and COOL-DOWN

Warm-Up The purpose of warming up is to prepare your body for exercise and to minimize injuries. Warm up for two to five minutes before strength training or aerobic exercising. Perform activities that raise your heart rate and warm the working muscles. Activities may include brisk walking, jogging, jumping jacks, jump rope, and running in place.

Stretching Stretching while your muscles are warm after a proper warm-up and again after your strength or aerobic training session is very important. Muscles stretch more easily at these times because of their elevated temperature, which greatly reduces the risk of injury. Stretches should be held for 15 to 30 seconds. Do not bounce.

Suggested Stretching Exercises



Lower Body Stretch

Place feet shoulder-width apart and lean forward. Keep this position for 30 seconds using the body as a natural weight to stretch the backs of the legs.

DO NOT BOUNCE!

When the pull on the back of the legs lessens, gradually try a lower position.

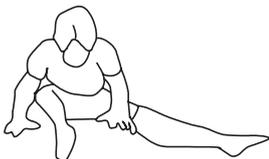


Floor Stretch

While sitting on the floor, open the legs as wide as possible. Stretch the upper body toward the knee on the right leg by using your arms to pull your chest to your thighs. Hold this stretch 10 to 30 seconds.

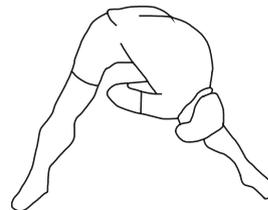
DO NOT BOUNCE!

Do this stretch 10 times. Repeat the stretch with the left leg.



Bent Torso Pulls

While sitting on the floor, have legs apart, one leg straight and one knee bent. Pull the chest down to touch the thigh on the leg that is bent, and twist at the waist. Hold this position at least 10 seconds. Repeat 10 times on each side.



Bent Over Leg Stretch

Stand with feet shoulder-width apart and lean forward as illustrated. Using the arms, **gently** pull the upper body towards the right leg. Let the head hang down. **DO NOT BOUNCE!**

Hold the position a minimum of 10 seconds. Repeat pulling the upper body to the left leg. Do this stretch several times slowly.

Remember to always check with your physician before starting any exercise program.

Cool-Down The purpose of cooling down is to return the body to its normal, or near normal, resting state at the end of each exercise session. A proper cool-down slowly lowers your heart rate and allows blood to return to the heart. Your cool-down should include the stretches listed above and should be completed after each strength training session.

LIMITED WARRANTY

MODEL 15-1350B

WARRANTY

Stamina Products, Inc. ("Stamina") warrants to the original purchaser that this product will be free from defects in materials and workmanship that arise under normal use, service, proper assembly and proper operation in accordance with product warnings/instructions for a period of 90 days on the parts and one year on the frame from the date of the original purchase from an authorized retailer. **THIS WARRANTY SHALL NOT APPLY TO ANY PRODUCT WHICH HAS BEEN SUBJECT TO COMMERCIAL USE, ABUSE, MISUSE, ALTERATION OF ANY KIND OR TO ANY DEFECT OR CHANGE CAUSED BY IMPROPER ASSEMBLY, REPAIR, REPLACEMENT, SUBSTITUTION OR USE WITH PARTS NOT PROVIDED BY STAMINA.** Commercial use includes use of product in athletic clubs, health clubs, spas, gyms, and all other public or semipublic facilities whether or not the product's use is in furtherance of a profit making enterprise, and all other use which is not for personal purposes.

To implement this limited warranty, send a written notice stating your name, date, and place of purchase and a brief description of the defect along with your receipt to Stamina Products, Inc. P.O. Box 1071, Springfield Missouri, USA, 65801-1071, or email us at customer.care@staminaproducts.com, or call us at 1-800-375-7520. If the defect is covered under this limited warranty, you will be requested to return the product or part to us for free repair or replacement at our option.

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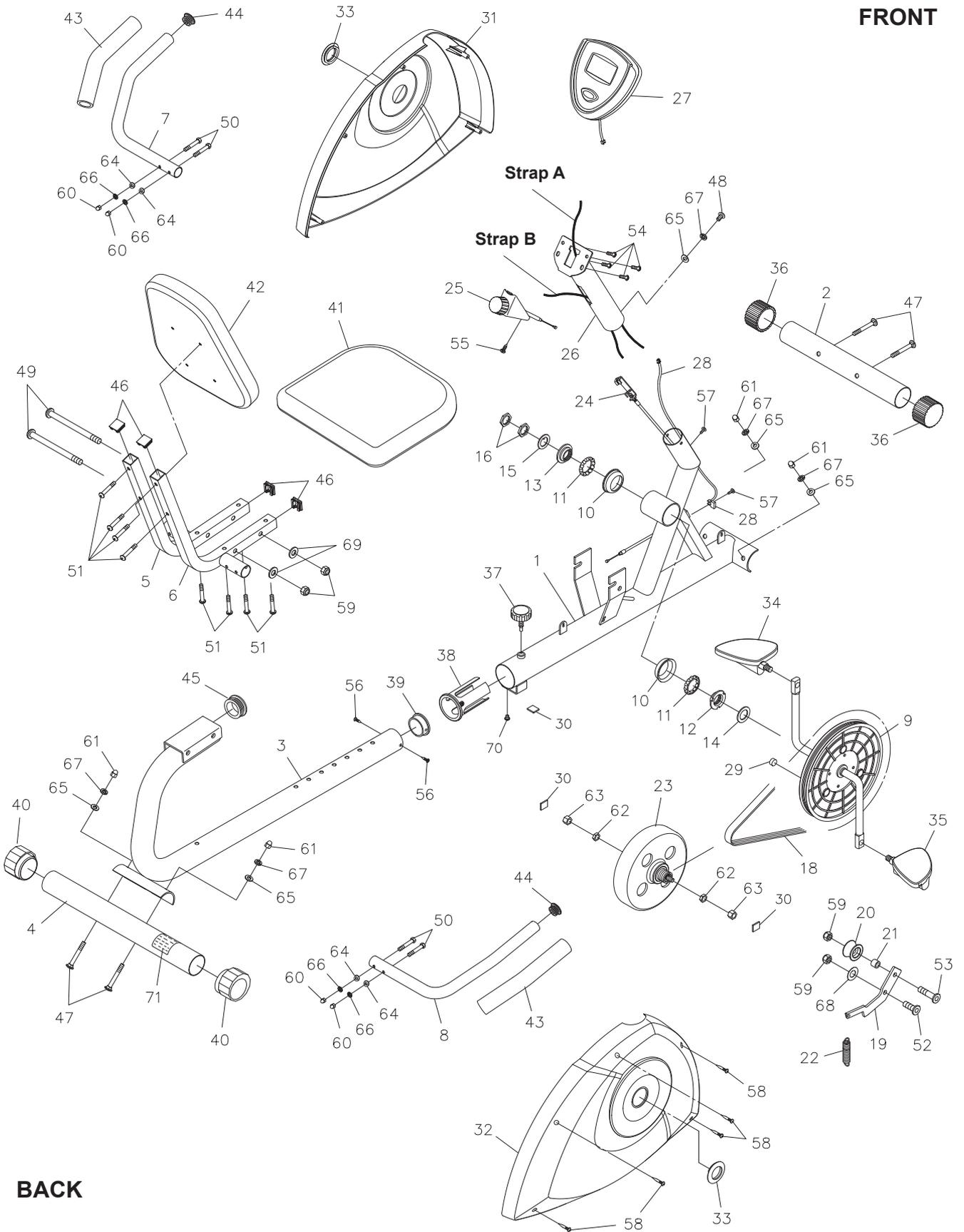
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PRODUCT PARTS DRAWING

FRONT



BACK

PARTS LIST

| PART# | PART NAME | QTY |
|-------|--------------------------------------|-----|
| 1 | Front Frame | 1 |
| 2 | Front Stabilizer | 1 |
| 3 | Rear Frame | 1 |
| 4 | Rear Stabilizer | 1 |
| 5 | Left Seat Frame | 1 |
| 6 | Right Seat Frame | 1 |
| 7 | Left Handrail | 1 |
| 8 | Right Handrail | 1 |
| 9 | Pulley w/ Crank | 1 |
| 10 | Bearing Housing | 2 |
| 11 | Ball Bearing | 2 |
| 12 | Inside Bearing Collar | 1 |
| 13 | Outside Bearing Collar | 1 |
| 14 | Bearing Washer | 1 |
| 15 | Bearing Snap Washer | 1 |
| 16 | Bearing Nut | 2 |
| 18 | V-Ribbed Belt | 1 |
| 19 | Idler Arm | 1 |
| 20 | Idler Wheel | 1 |
| 21 | Idler Wheel Spacer | 1 |
| 22 | Tension Spring | 1 |
| 23 | Magnetic Unit | 1 |
| 24 | Tension Cable | 1 |
| 25 | Tension Knob | 1 |
| 26 | Meter Post | 1 |
| 27 | Meter | 1 |
| 28 | Sensor Wire | 1 |
| 29 | Magnet | 1 |
| 30 | Foam Pad | 3 |
| 31 | Left Cover | 1 |
| 32 | Right Cover | 1 |
| 33 | Cover Cap | 2 |
| 34 | Left Pedal | 1 |
| 35 | Right Pedal | 1 |
| 36 | Endcap (50mm) | 2 |
| 37 | Adjustment Knob | 1 |
| 38 | Bushing | 1 |
| 39 | Inner Bushing | 1 |
| 40 | Leveling Cap (50mm) | 2 |
| 41 | Seat Cushion | 1 |
| 42 | Back Cushion | 1 |
| 43 | Foam Grip | 2 |
| 44 | Round Plug (25.4mm) | 2 |
| 45 | Round Plug (50mm) | 1 |
| 46 | Square Plug (25.4mm x 25.4mm) | 4 |
| 47 | Carriage Bolt (M8 x 1.25 x 65mm) | 4 |
| 48 | Bolt, Button Head (M8 x 1.25 x 15mm) | 1 |

PARTS LIST

| PART# | PART NAME | QTY |
|-------|--|-----|
| 49 | Bolt, Button Head (M10 x 1.5 x 122mm) | 2 |
| 50 | Bolt, Hex Head (M6 x 1 x 37mm) | 4 |
| 51 | Bolt, Round Head (M6 x 1 x 35mm) | 8 |
| 52 | Bolt, Flat Head (M10 x 1.5 x 20mm) | 1 |
| 53 | Bolt, Flat Head (M10 x 1.5 x 35mm) | 1 |
| 54 | Screw, Round Head (M5 x 0.8 x 15mm) | 4 |
| 55 | Screw, Flat Head (M5 x 0.8 x 10mm) | 1 |
| 56 | Screw, Flat Head (M4 x 15mm) | 2 |
| 57 | Screw, Big Round Head (M5 x 15mm) | 2 |
| 58 | Screw, Round Head (M4 x 25mm) | 5 |
| 59 | Nylock Nut (M10 x 1.5 x 9mm thick) | 4 |
| 60 | Acorn Nut (M6 x 1) | 4 |
| 61 | Acorn Nut (M8 x 1.25) | 4 |
| 62 | Thin Nut (3/8" - 26 x 5/32" thick) | 2 |
| 63 | Nut (3/8" - 26 x 9/32" thick) | 2 |
| 64 | Arc Washer (M6) | 4 |
| 65 | Arc Washer (M8) | 5 |
| 66 | Lock Washer (M6) | 4 |
| 67 | Lock Washer (M8) | 5 |
| 68 | Large Washer (ø16.5 x ø32 x 0.5mm thick) | 1 |
| 69 | Washer (M10) | 2 |
| 70 | Screw, Round Head (M5 x 0.8 x 6mm) | 1 |
| 71 | Warning Label | 1 |
| 72 | Wrench | 1 |
| 73 | Allen Wrench (6mm) | 1 |
| 74 | Manual | 1 |

NOTES

TO CONTACT CUSTOMER CARE

For your convenience, Stamina's customer care representatives can be reached by email at customer.care@staminaproducts.com or by phone at 1-800-375-7520 (in the U.S.). Our customer care representatives are available Monday through Thursday from 7:30 a.m. until 5:00 p.m., and Friday 8:00 a.m. until 3 p.m. Central Time.



**ONLINE
CUSTOMER CARE**
customer.care@staminaproducts.com
www.staminaproducts.com



**TELEPHONE
CUSTOMER CARE**
Tel: 1 (800) 375-7520



**FAX
CUSTOMER CARE**
Fax: (417) 889-8064



MAIL
STAMINA PRODUCTS, INC.
ATTN: Customer Care
P.O. Box 1071 Springfield, MO. 65801-1071

Would you like to receive email information or special offers from Stamina Products? Register at contact.staminaproducts.com

TO REGISTER YOUR PRODUCT

To enact your warranty, please register your product by going to register.staminaproducts.com. Please have your product model number (printed on the cover of this owner's manual) and the serial number (printed on the black and white sticker on your product) ready.

If you don't have internet access, you can call customer care at 1-800-375-7520, or fill out and mail the product registration form below to Stamina Products, Inc.; P.O. Box 1071; Springfield, MO 65801-1071.

| | |
|---|--|
| PRODUCT REGISTRATION FORM | Stamina Products, Inc. P.O. Box 1071 Springfield, MO 65801-1071 |
| Model Number: | Serial Number: |
| Product Name: | |
| Place Purchased: | |
| Date of Purchase: | Purchase Price: |
| First Name: | Last Name: |
| City: | State: Zip Code: |
| Email Address: | Phone #: () |
| Would you like to receive email information or special offers from Stamina Products?* <input type="checkbox"/> Yes <input type="checkbox"/> No *If yes, be sure your email address is included above. | |



Detach and Mail or Fax the Form Above



TO ORDER PARTS

If there are missing or damaged parts, you can go to parts.staminaproducts.com and order those parts. If you have questions, please contact customer care. Do not return the product. To order parts by mail, fill out the sheet below and fax it to 417-889-8064. The part will be mailed to your address.



Detach and Mail or Fax the Form Below



| PARTS ORDER FORM | Stamina Products, Inc. P.O. Box 1071 Springfield, MO 65801-1071 | |
|--|--|----------|
| Mr./Ms: | | |
| Address: Apt. #: | | |
| City: State: Zip Code: | | |
| IMPORTANT : We must have your phone number to process the order! | | |
| Phone #: () Work Phone #: () | | |
| Date of Purchase: | | |
| Model #: | | |
| Purchased From: | | |
| IMPORTANT : Before filling out the form below make sure you have the correct information. Refer to the parts list to make sure you're ordering the right parts! | | |
| PART # | DESCRIPTION | QUANTITY |
| EXAMPLE: 1 | Rear Unit Assembly | 1 |
| | | |
| | | |
| | | |